



**INSTALLATION INSTRUCTIONS FOR THE U.M.I. RACING "BILLET" TRIM
SWITCH HOUSING**

**THIS TRIM SWITCH HOUSING IS DESIGNED TO BE USED WITH THE U.M.I.
FINGER THROTTLE START/STOP SWITCH ASSEMBLY. PART # SD-01500**

STEPS-

1. Remove the left grip from the handlebar. The grip will most likely be damaged when removing from the bar. Replacement grips are available from U.M.I. part # GP-01900
2. Remove the small Phillips head screw that fastens the switch bracket to the inboard side of the switch housing and remove the trim switches.
Note: The start/stop switch needs to be moved to the U.M.I. finger throttle start/stop switch assembly.
3. Loosen the 3mm. Allen set screw on the bottom side of the trim switch assembly and remove.
4. Slide the new U.M.I. Racing Trim Switch Housing onto the handlebars.
5. Place the trim switches into the housing; **black switch on top and the white switch on the bottom**
6. Place the faceplate onto the housing fasten with the 1.5mm. allen head screw.
7. Replace grip onto the handlebar.
8. Move the V.T.S. Housing to desired position and fasten with the two 2.5mm. set screws on bottom side of the housing.
9. Check to be sure the switches were mounted properly I.E. top switch trims nozzle up, bottom trims down. Installation Complete.

Thank you for choosing U.M.I. racing products; if you have any questions call us at 800-275-1615

Ride safely, Ride smart!